TORNA AYNALARI - TEKNİK BİLGİLER

DIN 6386

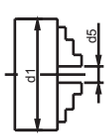
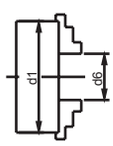
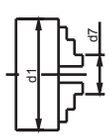
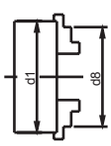
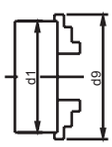
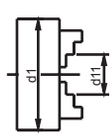
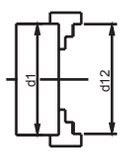
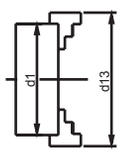
AYNA ÇAPI (mm)	DÖNME HIZI DEVİR/DAKİKA (max.)		SIKMA KUVVETİ** (min.) (daN) 1 daN=1 kgf	UYGULANACAK TORK GÜCÜ (max.) (kg-m)	SALGI (max.) (mm)	YALPA (max.) (mm)
	Çelik Gövde	Döküm Gövde				
80	7000	4000	1000	5,5	0,04	0,02
100	6000	3100	1700	7	0,04	0,02
125	4800	2750	2400	8	0,04	0,03
160	3800	2150	3100	10	0,04	0,03
200	3000	1700	3700	11	0,06	0,03
250	2400	1350	4600	12	0,06	0,03
315	1900	1050	5500	14	0,08	0,04
400	1500	850	6500	16	0,08	0,04

SALGI VE YALPA: BU DEĞERLER, DIN 6386 DA BELİRTİLEN TEKNİK ÖZELLİKLERDE ÜRETİLMİŞ OLAN MALAFA VE DİSKLERLE ÖLÇÜM YAPILARAK ELDE EDİLİR.

DÖNME HIZLARI : AYNAYA BAĞLANABİLECEK EN BÜYÜK ÖLÇÜDEKİ İŞ PARÇASINA GÖRE TESPİT EDİLMİŞTİR. DENGESİZ VE EKSANTRİK PARÇA BAĞLANMASI VE AYNANIN BAKIMSIZ OLMASI DURUMUNDA LİSTEDEKİ DEĞERLER GEÇERSİZ KALIR.

UYGULANACAK TORK VE SIKMA KUVVETİ : AYNANIN ANAHTARINA İLAVE PARÇA, BORU, V.S BAĞLANMADAN SADECE EL İLE SIKMA YAPILARAK LİSTEDEKİ DEĞERLERE ULAŞILMALIDIR.

İŞ BAĞLAMA KAPASİTELERİ

d1 AYNA ÇAPI (mm)	DÜZ AYAK İLE					TERS AYAK İLE		
	 d5 min.	 d6 max.	 d7 min.	 d8 max.	 d9 max.	 d11 min.	 d12 max.	 d13 max.
80	2	22	25	70	86	23	63	86
100	3	32	30	88	115	32	80	115
125	3	40	37	122	148	38	110	148
160	4	56	50	158	196	55	145	195
200	5	86	64	198	255	65	200	255
250	6	110	79	248	312	90	250	312
315	10	140	94	312	386	100	315	386
400	16	206	118	390	480	120	400	480

NOT: YUKARIDAKİ DEĞERLERİ AŞARAK ÇALIŞMAK CİDDİ TEHLİKELER YARATABİLİR..